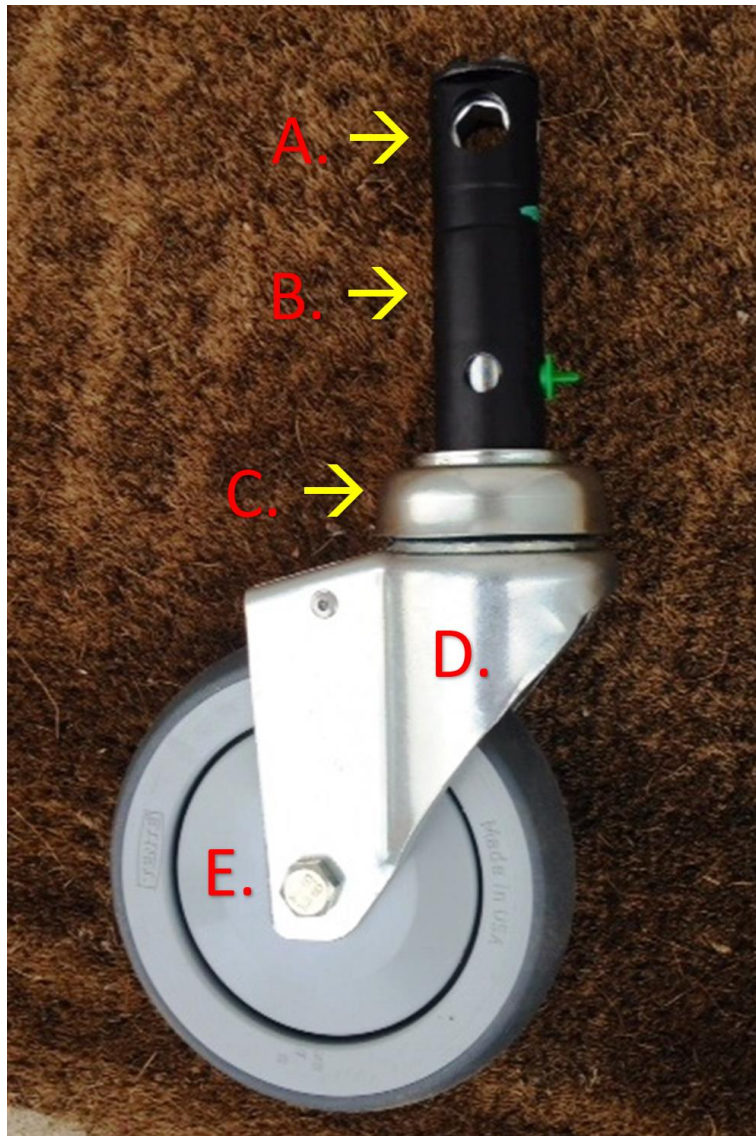


Heritage Medical Products, Inc.
Instructions for Central Locking Caster Replacement

Parts:

- A. Caster Cap
- B. Plastic Sleeve
- C. Kingpin Cover
- D. Caster Fender
- E. Wheel



Step 1 -Removal of damaged caster:

- Place the foot levers in a horizontal or neutral position.
- Loosen foot lever and slide the hex rod to the side out of the caster.
- Remove the two bolts holding the caster in the caster tower.
- Remove the old caster and replace with a new caster provided by Heritage Medical Products.

Step 2 –Replacement of caster:

- Each end of the bed has slightly different casters. Casters that have a green bolt cap and paint marking are directional casters and go on the foot of the bed.

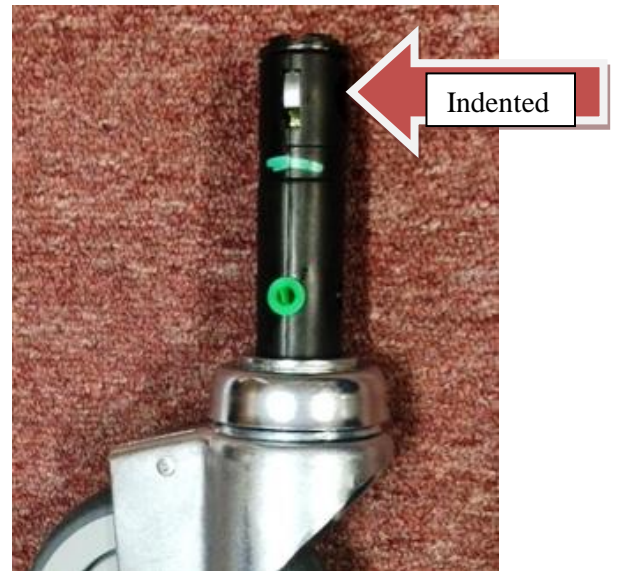


Foot End of Bed



Head End of Bed

- Before inserting the appropriate caster into the caster tower that is welded to the bed base, ensure that it is in the neutral position, which means the caster should rotate and turn freely. The replacement casters sent to you from HMP, Inc. are in the neutral position.
- The caster has two sets of threaded holes for mounting onto the bed base. Part B: Plastic Sleeve must be rotated so that the correct set of mounting holes is visible.



- Each caster has two rectangular notches below the caster cap. These notches are 180 degrees apart. One notch will be filled and the other will be indented. The filled notch must be facing towards the foot end of the bed.
- Once the caster is oriented correctly it can be inserted into the caster tower.
- Take a M8 x 1.25 x 16mm bolt with lock washer and insert it through the hole in the tower and start screwing it into the threaded hold in the caster. Do not tighten at this time.
- Take another M8 X 1.25 X 16mm bolt with lock washer and insert it into the hole on the opposite side of the tower into the threaded hole in the caster. Position the hex rod in the neutral position and slide it through the top of the caster.
- It is important to tighten the bolts one at a time. As the first bolt is tightened, work the lever on the hex rod to move the caster through its functions. When the bolt is tightened enough to stop the caster from working, back the bolt off just enough to allow the caster to operate again.
- Next tighten the other bolt until it is snug and compresses the lock washer. Check the action of the caster again with the lever on the hex rod. Caster should operate without binding. If binding does occur one of the bolts is too tight and needs to be backed off slightly.

Notice: Check monthly, or after a period of heavy use, that the bolts have not backed off.

If you have any questions please contact

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