

# Heritage Medical Products, Inc.

## **Instructions for Replacing a Control Box**

Round ports are for actuators

Oblong port is for the electrical supply

1. Remove the actuator ports and the electric plug from the control box.
2. Pull towards yourself to remove the actuator plug from the control box.
3. Repeat this step for the electrical plug.
4. Unscrew the four screws from the control box and base of the bed.
5. Save the four screws and green ground wire to be used on the new control box.
6. Remove the protective housing from the new control box to see the ports you will plug the actuator ports into.
7. New control boxes come with an electrical plug already attached.
8. There will be adaptors for each actuator port to replace.
9. Slip the port into the adaptor
10. Remove the protective covers from the new actuator ports.
11. Place the adaptor into the actuator port matching it with the functions on the hand control.
12. Attached the new control box with the four screws and ground wire.